## LS Adjustable Engine Mount Installation

www.totalcostinvolved.com<br>Tech Line: 1-855-693-1259

CHECK ALL PARTS INCLUDED IN THIS KIT TO THE PARTS LIST BEFORE INSTALLATION. IF ANY PIECES ARE MISSING, PLEASE CONTACT: TOTAL COST INVOLVED 1-855-693-1259


## Parts list

| Part Number | Description | Quantity |
| :--- | :--- | ---: |
| LS_ADJ_PLT_REG_MNT | ADJUSTABLE LS BLOCK PLATE REG | 2 |
| LS_ADJ_PLT_POLY_MNT | ADJUSTABLE LS POLY MOUNT PLT | 2 |
| $700-7131-00$ | POLYURETHANE ENGINE MTR MT | 2 |
| 1/2 BOLT 36 | $1 / 2-13 \times 11 / 4$ SQR-NK CARRIAGE | 4 |
| 1/2 WASHER 04 | $1 / 2 "$ AN960 WASHER | 4 |
| 1/2 NUT 09 | $1 / 2-13$ NYLOC G8 | 4 |
| $7 / 16$ BOLT 02 | $7 / 16-20 \times 3.1 / 2$ BOLT GR 5 PLTD | 2 |
| $7 / 16$ WASHER 02 | $7 / 16$ W SAE PLTD | 4 |
| $7 / 16$ NUT 03 | $7 / 16-20$ NUT LK NY JAM PLTD | 2 |
| 3/8 BOLT 18 | $3 / 8-24 \times 1$ SOC CAP FLAT | 6 |
| 3/8 WASHER 01 | $3 / 8$ FLAT WASHER | 6 |
| 3/8 NUT 01 | $3 / 8-24 ~ N U T ~ L K ~ N Y ~ P L T D ~$ | 6 |
| 10MM BOLT 02 | M10-1.5 X 30MM SOC CAP FLAT | 8 |

## The installation steps are as follows:

- Use the three $3 / 8-24 \times 1$ " countersunk bolts, flat washers and Nylock nuts to attach engine mounts to the smaller of the two plates. These plates are the same left and right.

Note: Do not use the T shaped backing plates behind the motor mounts.


- Insert the two $1 / 2-13 \times 1 \frac{1}{4}$ carriage bolts into the block adapter plates and attach the plates to the block with the eight $10 \mathrm{~mm}-1.5 \times 30 \mathrm{~mm}$ countersunk bolts. Note: Passenger's side shown. Driver's side is a mirror image.

-Attach the engine mount plates to the block adapter plates using the two $1 / 2^{\prime \prime}$ AN flat washers and $1 / 2 "-13$ Nylock nuts. Do not tighten at this time.


Here is the completed assembly on the passenger side.
Set the engine in place, adjust the fore/aft position as needed. When the engine position is correct, tighten the two $1 / 2^{\prime \prime} \times 13$ Nylock nuts on each side. Attach the engine to the chassis using the two $7 / 16$ "- $20 \times 3.5$ " bolts, four 7/16 flat washers and two 7/16-20 Nylock nuts.


Thank you again for using Total Cost Involved products!


