



# '73-'87 C10 Chevy Truck 4-Link Anti-Sway Bar Installation Instructions

Tech line: 1-855-693-1259 - [www.totalcostinvolved.com](http://www.totalcostinvolved.com)

Read and understand these instructions before starting any work!

**USE THE PARTS LIST BELOW TO MAKE SURE YOUR KIT IS COMPLETE BEFORE INSTALLATION.  
FOR MISSING PIECES, PLEASE CONTACT: Total Cost Involved Engineering 855-693-1259**



**\*Before beginning work, the vehicle must be securely positioned on jack stands.**



Place the U-Bolts over the axle from the top going down. You will need to pull the brake line out a little for it to fit.



Push the axle brackets up into place as shown.



**\*Note\*** The anti-sway bar control arms will face the front of the truck once installed.

The bushings are split so just push each one over the anti-sway bar. Take the saddle plate and line it up with the bushing and push it up in to place. Install one washer and nylock onto each stud of the u-bolt.

**\*Repeat for the opposite side\***



**\*Note\*** Before tightening these nuts make sure the brackets are centered on the axle. You also want to make sure the flat surface on the bracket runs parallel to the ground.

Easiest way to find the center is to measure from our 4-Link bracket to the face of the saddle bracket. Make sure both sides are equal and then tighten down the nylocks.





\*Drivers Side Shown\*

Install the clevis pointing up onto the end of the anti-sway bar arms.



\*Drivers Side Shown\*

The opening should run parallel to the anti-sway bar arm.

Use a breaker bar or something similar to gain leverage on the clevis and tighten it down.

\*Repeat for the other side.



\*Passenger Side Shown\*

There is a left & right bracket. Make sure the holes line up before proceeding.

The bracket will go on the inside of the c-notch bracket.



\*Passenger Side Shown\*

The next step can be a little tedious. If you dab a little anti-seize on the washers they will sit still while you place the outer bracket in place.

The washers help center the bracket.



\*Passenger Side Shown\*

All 3 washers in place.



\*Passenger Side Shown\*

There is a left & right bracket. The protrusion should point towards the middle of the truck.



\*Passenger Side Shown\*

Another shot of which direction the protrusion should face.

Tighten down the bolts.

\*Repeat the process on the Driver side.



\*Driver side shown





Assemble the heim joints as shown leaving only a few threads on each side showing. Leave the jam nuts loose for now.



\*Driver side shown

There is a LH & RH heim. We would suggest placing the RH on the bottom of each side so that way when you make adjustments they both spin the same direction.



\*Driver Side Shown

Install the modified buttonhead bolt through the heim and into the new bracket and tighten down. Tighten down these jam nuts only at this time.



\*Passenger side shown

\*Note\* Before connecting the last bolt on the Passenger side, drop the truck down onto the ground. Have the driver hop in the seat. Adjust the link so that the bolt can be installed with zero preload. Tighten down the button head bolt and the jam nuts.



Double check that all hardware is tight. You are ready for a test drive.

No returns or exchanges without a RMA#.

Packages must be inspected upon receipt & be reported within 10 days.

If you are missing parts from your kit, TCI Engineering will send the missing parts via FedEx or U.S. mail ground.

Returned packages are subject to inspection before replacement/refund is given. (Some items will be subject to a 15% restocking fee)

Thank you for your business!

